



Grain size definition	Grain size
Ultrafine	0.2 - < 0.5 µm
Extrafine	0.5 - < 0.8 µm
Fine	0.8 - < 1.3 µm
Medium	1.3 - < 2.5 µm
Coarse	2.5 - < 6.0 µm
Extracoarse	> 6.0 µm

NEW GRADES:

- ✓ SR12 for Superalloy working ;
- ✓ K10FSP HV₃₀=1950 with 6%Co.



	Grade	HV ₃₀	
Ultrafine	674	1675	
Extrafine		1950	
	K10MIK	1770	
	K15	1590	
	K15H	1650	
	GX30	1770	
Fine	675	1750	
	K05	1770	
	K10	1700	
	Medium	K20	1580
		K30	1455
K40		1295	
P20		1500	
P25		1450	
Coarse	P30	1400	
	P40	1350	
	M10	1650	
	M20	1565	
	Ni	1400	
	Extracoarse	K50	1030
		K60	910
		K70	810
		P25F	1485
		P35	1385
M1		1440	
M2		1215	
Extracoarse	MP3	1200	